



## TUBES RONDS EN ACIER SOUDÉ (CREW/HREW) ROUND TUBES WELDED STEEL (CREW/HREW)

NOTE: IL EXISTE D'AUTRES DIMENSIONS,  
CONSULTER NOS REPRÉSENTANTS.

LES TUBES SONT FORMÉS PAR SOUDURE ÉLECTRIQUE AVEC UN FEUILLARD LAMINÉ À FROID (CREW) OU À CHAUD (HREW)  
TUBES ARE FORMED BY ELECTRIC WELDING FROM COLD ROLLED STEEL SHEET (CREW) OR HOT ROLLED STEEL SHEET (HREW)

| PAROI<br>ÉPAISSEUR<br>WALL<br>THICKNESS | JAUGE/<br>GAUGE<br>POUCE<br>/INCHE<br>S | 22ga<br>0.028 | 20ga<br>0.035 | 18ga<br>0.049 | 16ga<br>0.065 | 14ga<br>0.083 | 13ga<br>0.095 | 12ga<br>0.109 | 11ga<br>0.120 | 10ga<br>0.134 | 9ga<br>0.148 |
|-----------------------------------------|-----------------------------------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------|
| Diam.Ext./po<br>OD/po                   |                                         | lb/Pi – lb/ft |               |               |               |               |               |               |               |               |              |
| 3/8                                     |                                         |               |               | 0.170         | 0.210         | 0.260         |               |               |               |               |              |
| 1/2                                     |                                         | 0.140         | 0.170         | 0.230         | 0.300         | 0.370         | 0.410         |               |               |               |              |
| 5/8                                     |                                         | 0.180         | 0.220         | 0.300         | 0.390         | 0.480         | 0.540         | 0.600         |               |               |              |
| 3/4                                     |                                         | 0.220         | 0.270         | 0.370         | 0.480         | 0.590         | 0.660         | 0.750         | 0.810         |               |              |
| 7/8                                     |                                         | 0.250         | 0.310         | 0.430         | 0.560         | 0.700         | 0.790         | 0.890         | 0.970         |               |              |
| 1                                       |                                         | 0.290         | 0.360         | 0.500         | 0.650         | 0.810         | 0.920         | 1.040         | 1.130         | 1.240         | 1.350        |
| 1-1/8                                   |                                         | 0.330         | 0.410         | 0.560         | 0.740         | 0.930         | 1.040         | 1.180         | 1.290         | 1.420         | 1.550        |
| 1-1/4                                   |                                         | 0.370         | 0.460         | 0.630         | 0.820         | 1.030         | 1.170         | 1.330         | 1.450         | 1.600         | 1.740        |
| 1.315                                   |                                         | 0.380         | 0.480         | 0.660         | 0.870         | 1.090         | 1.240         | 1.400         | 1.530         | 1.690         | 1.840        |
| 1-3/8                                   |                                         | 0.400         | 0.500         | 0.690         | 0.910         | 1.150         | 1.300         | 1.480         | 1.610         | 1.780         | 1.940        |
| 1-1/2                                   |                                         | 0.440         | 0.550         | 0.760         | 1.000         | 1.260         | 1.430         | 1.620         | 1.770         | 1.960         | 2.140        |
| 1-5/8                                   |                                         | 0.480         | 0.600         | 0.830         | 1.090         | 1.370         | 1.560         | 1.770         | 1.930         | 2.140         | 2.340        |
| 1-3/4                                   |                                         |               | 0.640         | 0.890         | 1.170         | 1.480         | 1.680         | 1.910         | 2.090         | 2.310         | 2.540        |
| 1-7/8                                   |                                         |               | 0.690         | 0.960         | 1.260         | 1.590         | 1.810         | 2.060         | 2.250         | 2.490         | 2.730        |
| 2                                       |                                         |               | 0.740         | 1.020         | 1.340         | 1.700         | 1.940         | 2.210         | 2.410         | 2.670         | 2.930        |
| 2-1/8                                   |                                         |               | 0.780         | 1.090         | 1.430         | 1.810         | 2.060         | 2.350         | 2.570         | 2.850         | 3.130        |
| 2-1/4                                   |                                         |               | 0.830         | 1.150         | 1.520         | 1.920         | 2.190         | 2.490         | 2.730         | 3.030         | 3.330        |
| 2-3/8                                   |                                         |               | 0.870         | 1.220         | 1.610         | 2.040         | 2.310         | 2.640         | 2.890         | 3.210         | 3.520        |
| 2-1/2                                   |                                         |               | 0.920         | 1.280         | 1.690         | 2.140         | 2.440         | 2.790         | 3.050         | 3.390         | 3.720        |
| 2-5/8                                   |                                         |               |               | 1.350         | 1.780         | 2.260         | 2.570         | 2.930         | 3.210         | 3.570         | 3.920        |
| 2-3/4                                   |                                         |               |               | 1.420         | 1.870         | 2.370         | 2.700         | 3.080         | 3.370         | 3.750         | 4.120        |
| 2-7/8                                   |                                         |               |               | 1.480         | 1.950         | 2.480         | 2.820         | 3.220         | 3.540         | 3.930         | 4.320        |
| 3                                       |                                         |               |               | 1.550         | 2.040         | 2.590         | 2.950         | 3.370         | 3.700         | 4.110         | 4.510        |
| 3-1/4                                   |                                         |               |               | 1.680         | 2.210         | 2.810         | 3.210         | 3.660         | 4.020         | 4.470         | 4.910        |
| 3-1/2                                   |                                         |               |               | 1.810         | 2.390         | 3.030         | 3.460         | 3.950         | 4.340         | 4.820         | 5.310        |
| 3-3/4                                   |                                         |               |               | 1.940         | 2.560         | 3.250         | 3.710         | 4.240         | 4.660         | 5.180         | 5.700        |
| 4                                       |                                         |               |               | 2.070         | 2.740         | 3.470         | 3.960         | 4.530         | 4.980         | 5.540         | 6.100        |
| 4-1/4                                   |                                         |               |               |               | 2.910         | 3.700         | 4.220         | 4.830         | 5.300         | 5.900         | 6.490        |
| 4-1/2                                   |                                         |               |               |               | 3.080         | 3.920         | 4.480         | 5.120         | 5.620         | 6.260         | 6.880        |

|       |  |  |  |  |       |       |       |       |       |       |       |
|-------|--|--|--|--|-------|-------|-------|-------|-------|-------|-------|
| 4-3/4 |  |  |  |  | 3.260 | 4.140 | 4.730 | 5.410 | 5.940 | 6.610 | 7.280 |
| 5     |  |  |  |  | 3.430 | 4.360 | 4.980 | 5.700 | 6.260 | 6.970 | 7.680 |
| 5-1/2 |  |  |  |  | 3.780 | 4.810 | 5.490 | 6.280 | 6.900 | 7.690 | 8.470 |
| 5-3/4 |  |  |  |  | 3.950 | 5.030 | 5.740 | 6.580 | 7.220 | 8.050 | 8.870 |
| 6     |  |  |  |  |       |       | 6.000 | 6.860 | 7.550 | 8.400 | 9.260 |
| 6-1/4 |  |  |  |  |       |       | 6.250 | 7.160 | 7.870 | 8.760 | 9.660 |
| 6-1/2 |  |  |  |  |       |       | 6.510 | 7.450 | 8.180 | 9.120 | 10.05 |
| 6-3/4 |  |  |  |  |       |       | 6.760 | 7.740 | 8.500 | 9.480 | 10.45 |
| 7     |  |  |  |  |       |       | 7.010 | 8.030 | 8.830 | 9.840 | 10.84 |